

# **WARPSPEE3D**



# TECHNICAL SPECIFICATIONS (Subject to Change Without Notice)



#### SYSTEM CAPABILITIES (APPROXIMATE)

**Maximum Build Size:** Ø1m x 0.7 (Ø40" x 30") See Design Guide for Capabilities and Limitations Minimum Deposition Spot Size: 6mm (0.24")

Maximum Part Weight: 40kg (88lbs)



CAPABILITIES AND LIMITATIONS

D2 = 600 mm

H1 ≤ 500mm



## **RELEASED MATERIALS TO DATE**

**316L Stainless Steel:** Max Deposition Rate = 17.5g/min **Aluminum Bronze:** Max Deposition Rate = 93g/min **Aluminum 6061:** Max Deposition Rate = 18.5g/min **Pure Copper:** Max Deposition Rate = 100g/min



#### **ELECTRICAL REQUIREMENTS**

Printer Only: 400V | 3 Phase | 50/60Hz | 25A Max | 18kVA

**Compressor Only:** 400V/460V | 3 Phase | 50/60Hz | 36A Max | 25kVA Extractor Only: 400V/460V | 3 Phase | 50/60Hz | 17A/14A Max | 12kVA

SPEE3DCore (Compressor & Extractor): 400V | 3 Phase | 50Hz | 35A Max | 25kVA



# PRINTER FOOTPRINT (DOORS CLOSED)

**Meters:** 3.9(L) x 2.1(W) x 2.7(H)

**Feet:** 13(L) x 7(W) x 9(H)



#### **PRINTER WEIGHT**

Kilograms: 4700 **Pounds:** 10400



## **TWINSPEED SOFTWARE**

**HMI Touchscreen** CAD Input I STL & STEP Format Requires Windows 8 or Higher