



NOISE < 85dBA@1m

## XSPEE3D

### TECHNICAL SPECIFICATIONS

(Subject to Change Without Notice)



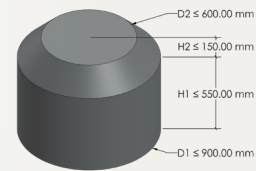
#### SYSTEM CAPABILITIES (APPROXIMATE)

**Maximum Build Size:** Ø0.9m x 0.7m/ (Ø35" x 30")

See Design Guide for Capabilities and Limitations

**Minimum Deposition Spot Size:** 6mm (0.24")

**Maximum Part Weight:** 40kg (88lbs)



#### CAPABILITIES AND LIMITATIONS

D1 ≤ 900mm

D2 ≤ 600mm

H1 ≤ 550mm

H1 ≤ 150mm



#### RELEASED MATERIALS & DEPOSITION RATES 316L

**Stainless Steel:** Max Deposition Rate = 17.5g/min

**Aluminum Bronze:** Max Deposition Rate = 93g/min

**Aluminum 6061:** Max Deposition Rate = 18.5g/min

**Pure Copper:** Max Deposition Rate = 100g/min



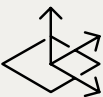
#### ELECTRICAL REQUIREMENTS

**System:** 415V | 3 Phase | 50/60Hz | 72A MAX | 50kVA

Equipped With Male Power Inlet

Transformer May Be Required

Generator Not Included



#### PRINTER FOOTPRINT (DOORS CLOSED)

**Meters:** 6.2(L) x 2.6(W) x 2.6(H)

**Feet:** 20(L) x 9(W) x 9(H)



#### SYSTEM WEIGHT

**Kilograms:** 9980

**Pounds:** 22000



#### TWINSPEED SOFTWARE & INTERFACE

Navigation Pad & Rugged Screen CAD

Input | STL & STEP Format Requires

Windows 8 or Higher