



XSPEE3D

TECHNICAL SPECIFICATIONS (Subject to Change Without Notice)



SYSTEM CAPABILITIES (APPROXIMATE)

Maximum Build Size: Ø0.9m x 0.7m/ (Ø35" x 30") See Design Guide for Capabilities and Limitations Minimum Deposition Spot Size: 6mm (0.24")

Maximum Part Weight: 40kg (88lbs)



CAPABILITIES AND LIMITATIONS

D1 ≤ 900mm

D2 < 600mm H1 ≤ 550mm

H1 ≤ 150mm



RELEASED MATERIALS & DEPOSITION RATES 316L

Stainless Steel: Max Deposition Rate = 17.5g/min **Aluminum Bronze:** Max Deposition Rate = 93g/min **Aluminum 6061:** Max Deposition Rate = 18.5g/min **Pure Copper:** Max Deposition Rate = 100g/min



ELECTRICAL REQUIREMENTS

System: 400V | 3 Phase | 50/60Hz | 50kVA **Equipped With Male Power Inlet** Transformer May Be Required

Generator Not Included



PRINTER FOOTPRINT (DOORS CLOSED)

Meters: 6.2(L) x 2.6(W) x 2.6(H) **Feet:** 20(L) x 9(W) x 9(H)



SYSTEM WEIGHT

Kilograms: 9980 Pounds: 22000



TWINSPEED SOFTWARE & INTERFACE

Navigation Pad & Rugged Screen CAD Input I STL & STEP Format Requires Windows 8 or Higher