



## Value Summary

In motorsport being able to replace parts quickly can be the difference between winning a race and being disqualified.

Production Method	Production Time
Manufacturing (Casting or Machining)	6-8 weeks
SPEE3D CSAM Aluminum 6061	16 hours



## S5000 Rear Support Bracket

Producing emergency replacement parts on-site to gain a technical edge over competitors.

### Background

The S5000 racing series is an open-wheeled road race based in Australia. It is the pinnacle of Australian open-wheeled racing and a development ground for future Australian Formula One talent.

### The Challenge

The unpredictable world of high-level motorsport means that every eventuality cannot be predicted; parts become damaged or worn in unforeseen ways. Logistically, it's not viable to carry large inventories of every component from race to race and stocks can become depleted unexpectedly.

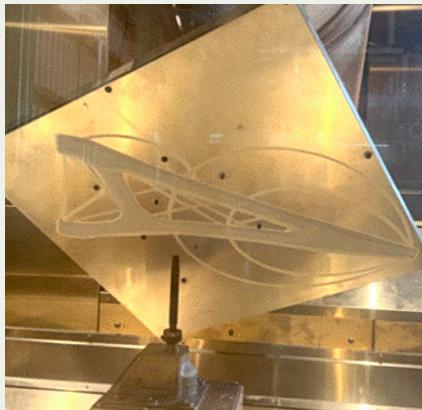
### The Solution

SPEE3D's Cold Spray Additive Manufacturing (CSAM) technology can 3D print metal replacement parts from design to deployment in 14 hours to be ready for racing the next day.

### The Value

In order to win a race, you need to finish the race. The ability to produce replacements or modify parts at the paddock can give racing teams a huge technical advantage over the competition. CSAM technology can quickly produce parts in a variety of different materials, up to 40kg, giving teams the flexibility to overcome the challenges in modern-day motorsport.

# Design to deployment in 14 hours



## Print: 2 hours

Aluminum 6061, 2.4kgs  
of material



## Cook: 12 hours

Heat treated in a standard  
air furnace



## Cut: 2 hours

Critical surfaces machined  
on CNC



## About The Equipment

The S5000 racing series is an opened wheeled road race based in Australia. It is the pinnacle of Australian open wheeled racing and a development ground for future Australian Formula One talent. The cars are very similar in design to Formula One, in that they are a mid-engine open wheeled racer based around a carbon fiber tub, with the chassis being made of the engine, gearbox and support struts like these.

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